Dart Aerospace Ltd. Thursday, 19/03/2009 5:14:04 PM Date: User: Julie Dawson **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** : BASKET HINGE Job Number : 46626 **Estimate Number** : 10588 P.O. Number **Part Number** : D22323 This Issue : 19/03/2009 S.O. No. : : D2232 REV C **Drawing Number** Prsht Rev. : NC : N/A **Project Number** First Issue : // Type : SMALL /MED FAB : C **Drawing Revision** : 46389 **Previous Run** Material : 25/03/2009 **Due Date** Qty: 6 Um: Written By **Checked & Approved By** Comment Now laser cut EC Est Rev:C Now on Waterjet 06-10-26 JLM **Additional Product** Job Number: Seq. #: Machine Or Operation: Description: 1.0 M304S11GA 304/316 0.125 Sheet Comment: Qty.: 0.0729 sf(s)/Unit Total: $0.4372 \, sf(s)$ 304/316 .125 Sheet Batch:_109 358 6-3-55 2.0 FLOW WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D2232 Dwg Rev: 189-3-22 Prog Rev:____ 2-Deburr if necessary 3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK Comment: SECOND CHECK

SMALL & MEDIUM FAB RESOURCE 1

SMALL FAB 1

Deburr

Comment: SMALL & MEDIUM FAB RÉSOURCE 1

Each

Dart Aerospac	e Ltd
---------------	-------

W/O:			WC	RK ORDER CHANC	GES					
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No: PAR #:		PAR #:	Fault Cate	Fault Category: NC			NCR: Yes No DQA: D			
		esolution:								
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NC	R)				
DATE	STEP	Description of NC			tion B	Verific	ation	Approval	Approval	
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		on C	Chief Eng	QC Inspector	
		_								

Date: Thursday, 19/03/2009 5:14:04 PM User: Julie Dawson **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: BASKET HINGE Job Number: 46626 Part Number: D22323 Job Number: Seq. #: **Machine Or Operation:** Description: 6.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: Basket CELL 7.0 QC21 FINAL INSPECTION/W/O RELEASE Comment: FINAL INSPECTION/W/O RELEASE Job Completion

Dart Aerospace Ltd	Dar	Aero	ospace	Ltd
--------------------	-----	------	--------	-----

W/O:				WORK ORDER CHANGES							
DATE	STEP		PRO	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No):		PAR #:	Fault Category:	NCR: Ye	es No DQ	A:	Date: _			
	R	lesolution:		Disposition:	QA: N/C	Closed:		Date: _			

NCR: WORK ORDER NON-CONFORMANCE (NCR)										
		Description of NC	Corrective Action Section B			Corrective Action Section B		Varification		A
DATE S	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspecto		
					1					

DART AEROSPACE LTD	Work Order:	46626
Description: Basket Hinge	Part Number:	D2232-3
Inspection Dwg: D2232 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Protof	ype
---	---------------	--------	-----

Drawing	Tolerance	Actual	Accent	Baiast	Method of	Comments
Dimension	loierance	Dimension	Accept	Reject	Inspection	Comments
0.500	+/-0.010	,501	X			
0.750	+/-0.010	751	>			
2.500	+/-0.010	T07.5	*			
1.000	+/-0.010	1.004	¥			
0.750	+/-0.010	.751	>			
2.250	+/-0.010	276,C	C			
0.500	+/-0.010	,501	>			
Ø0.257	+0.006/-0.001	,2¢q	%			
		•				
					• •	
					-	

Measured by:	HB	Audited by:	0, ,	Prototype Approval:	N/A
Date:	9-3-22	Date:	01/03/23	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	06.11.08	New Issue	KJ/JLM	B

Dart Aerospace Ltd

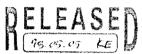
W/O:		WORK ORDER CHANGES								
DATE	STEP	PRO	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No) :	PAR #:	Fault Category:	NCR: Yes	No DO	Δ.	Date:	1		

	Resolution:		Dispositio	on:	QA: N/C Clos	sed:	Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR)			-
DATE STEP	Description of NC		Corrective Action Section	on B	Verification		A	
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
			•					
			·				:	

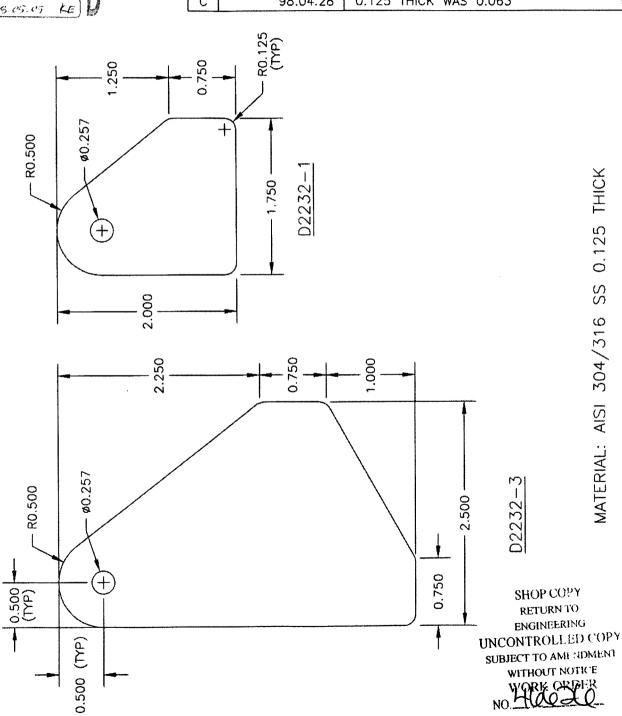




1			
DESIGN	DRAWN BY	DART AEROSPAC HAWKESBURY, ONTARIO, CA	
CHECKED	APPROVED	DRAWING NO.	REV. C
VIIZ	14	D2232	SHEET 1 OF 2
DATE	-1/	TITLE	SCALE
98.04.28		BASKET HINGE	1:1
Α	94.05.12	NEW ISSUE	



98.0	14.28	BASKET HINGE		
Α	94.05.12	NEW ISSUE		
В	96.01.02	ADDED -5 AND -7		
С	98.04.28	0.125 THICK WAS 0.063		

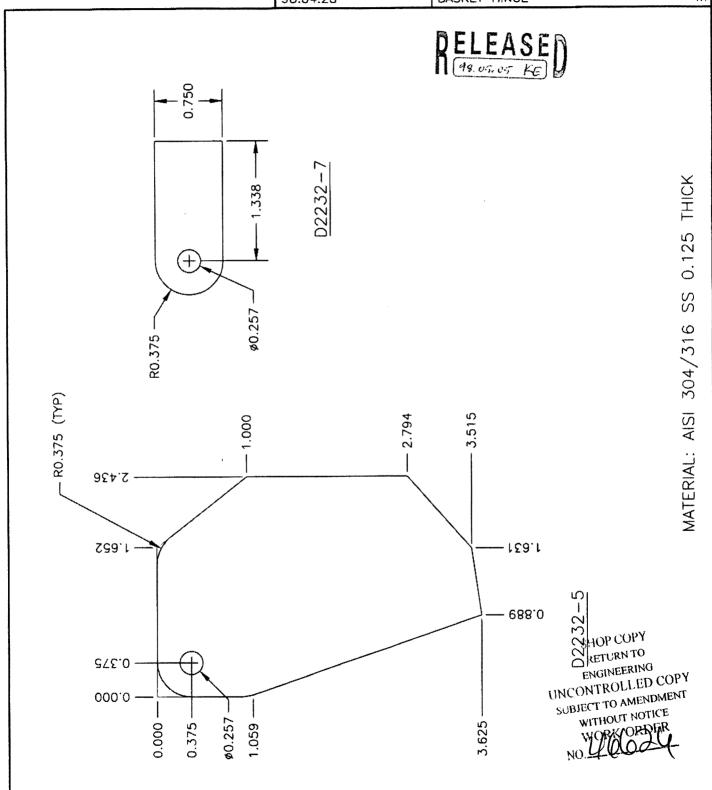


Dart Aerospace Ltd

	p								
W/O:			WO	RK ORDER CHANGES				<u>.</u>	
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Categ	jory: f	NCR: Yes	No DQ	\:	Date: _	
	Resc	olution:	Disposition	ı: (A: N/C CI	osed:		Date: _	
NCR:	:		WORK ORDE	R NON-CONFORMAN	CE (NCF	R)			. 100
DATE	STEP Description of NC Section A	Description of NC		Corrective Action Section B		Verification		Approval	Approvai
DATE			Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Chief Eng	QC Inspector
		•							







Dart Aeros	space Ltd	
------------	-----------	--

W/O:			WO	RK ORDER CHANG	ES				
DATE	STEP	PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Categ	ory:	NCR: Yes	No DQA	\ :	Date:	
Reso		esolution:	Disposition	:	QA: N/C Closed: Date:			Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCI	7)			
DATE	STEP	Description of NC Section A	Corrective Action Section			Verific	Verification	Approval	Approval
DAIL	SIEF		Initial Chief Eng	Action Description Chief Eng	Sign Date	& Section	Section C	Chief Eng	QC Inspector
	·								